

TECHNICAL DATA SHEETS
and
RECOMMENDATIONS

ABER

Manufacturing Hydraulic Excellence since 1972

www.ABER.pt



BENT AXIS PISTON PUMPS RECOMMENDATIONS BEFORE START-UP



Manufacturer's Declaration

ABER ensures compliance of its products with the essential health and safety requirements of the harmonized standards EN ISO 12100:2010 and EN 809:1998+A1:2009.

General information

BI pumps are axial piston pumps with single and double fixed displacement. They are available from 25 to 172 cm³/rot. and with a maximum pressure of 400bar. They can be assembled directly into the PTO's, with the exception of the PTO's of two shafts without support.

Features:

- high precision
- good performance
- small dimensions
- light
- robust
- low environmental temperatures
- low noise
- low weight
- changeable direction of rotation without risk of breaking the pump

Pump selection

To ensure that the PTO will not be overloaded, and get the correct flow requirements with the speed of the engine chosen, it is important to use a pump with the right capacity. Pump capacity (D), expressed in cm³/rot, can be calculated using the following formula:

$$D = \frac{Q \times 1000}{N \times Z}$$

D-Pump displacement [cm³/rot]

Q-Flow required [l/min]

N-Motor speed

Z-Engine to PTO ratio

In order to not overload the PTO's mechanical units, it is important to calculate the torque and power consumed by the pumps. Torque and power are calculated with the following expressions:

$$M = \frac{D \times P_b}{63} \quad P = \frac{D \times N \times Z \times P_b}{600 \times 0,95 \times 1000}$$

M-Torque [Nm]

Pb-Pressure [bar]

P-Power [kW]

N-Motor speed [rpm]

Z-PTO ratio

0,95-Pump efficiency (can change from one pump to another)

ATTENTION

If the calculated load exceeds the maximum allowed for the PTO, a different combination should be selected.

Hose selection

In order to avoid intense heat generation and cavitation phenomenon that causes noise and deterioration of the pump ABER recommends the following speeds and dimensions of the hoses. Inlet pressure range is from 0,8 to 2 bar abs.

Inlet hose	Max. 1m/s
Outlet hose	Max. 5m/s

Inlet Hose	
Flow (l/min)	Internal pipe diameter (inch)
30-50	1"1/2
50-70	1"3/4
70-90	2"
90-110	2"1/4
110-140	2"1/2
140-170	2"3/4
170-200	3"
200-240	3"1/4

Flow (l/min)	Outlet Hose				
	Internal pipe diameter (inch)				
30	1/2"	1/2"	1/2"	1/2"	1/2"
40	5/8"	1/2"	1/2"	1/2"	1/2"
50	5/8"	5/8"	5/8"	1/2"	1/2"
60	3/4"	5/8"	5/8"	5/8"	5/8"
70	1"	3/4"	3/4"	5/8"	5/8"
80	1"	3/4"	3/4"	3/4"	3/4"
90	1"	1"	1"	3/4"	3/4"
100	1"	1"	1"	1"	3/4"
110	1"	1"	1"	1"	1"
120	1"	1"	1"	1"	1"
130	1"	1"	1"	1"	1"
140	1"1/4	1"	1"	1"	1"
150	1"1/4	1"	1"	1"	1"
160	1"1/4	1"1/4	1"	1"	1"
170	1"1/4	1"1/4	1"	1"	1"
180	1"1/4	1"1/4	1"1/4	1"	1"
190	1"1/4	1"1/4	1"1/4	1"	1"
200	1"1/2	1"1/4	1"1/4	1"1/4	1"
210	1"1/2	1"1/4	1"1/4	1"1/4	1"1/4
220	1"1/2	1"1/4	1"1/4	1"1/4	1"1/4
230	1"1/2	1"1/2	1"1/4	1"1/4	1"1/4
	50-100	100-150	150-200	200-300	300-350
	P (bar)				

ATTENTION

The recommended speeds and dimensions specified may not be enough when the temperatures are too low, the tank is below the level of the pump, the inlet hose is long or there are many valves and fittings in the inlet hosing. In these cases we recommend increasing the diameter of the hoses and reducing the pump rotation speed.

ABER is constantly engaged in improving its products and, therefore, reserves itself the right to modify without any further notice the characteristics shown



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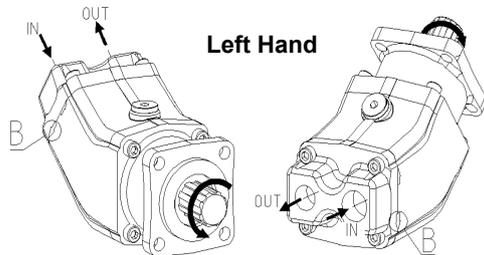
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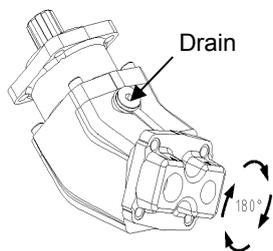
BENT AXIS PISTON PUMPS RECOMMENDATIONS BEFORE START-UP

Direction of rotation

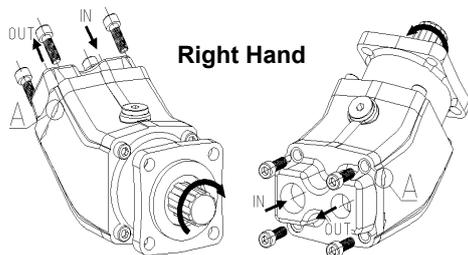
1. Check PTO direction of rotation.
2. The direction of rotation of the pump must be according to the PTO rotation. ABER normally supplies pumps with left hand rotation, change it if needed.



2.1. Fully unscrew the four end cover



2.2. Turn the connection cover 180°



2.3. Screw again the four screws:
 -torque BI_M / BI_M7 = 80Nm
 -torque BI_P / BI_P7 / BI_H9 = 110Nm

3. Grease spline shaft with solid lubricant before installation. Connect the pump to the PTO (apply 80Nm torque in the tightening nuts). High efforts or shocks are not recommended during the installation. The pump must be connected without making use of any type of tool that forces its assembly. In driving gear application and couplings use circlips and/ or washers with one M10 screw and locking fluid (70Nm).

ATTENTION

During the installation always leave the inlet port in a higher or equal level than outlet port. This increases the pump life.

4. Remove all protection covers from the threaded holes (inlet/outlet). Apply the inlet and outlet fittings into the pump (query the tightening informations from the fittings manufacturer). Connect the outlet and the inlet pipes to the accessories (always respect recommended hoses dimensions and thread dimensions). Be sure that all connections are robust and well-sealed.

5. Before start-up, the housing must be filled with the same hydraulic fluid used in the system. Re-fit drain plug and torque to 50Nm.



Fluids

For BI pumps range, ABER recommends the use of high quality mineral oil type ISO HM or DIN 51524-2 HLP, with viscosities from 20 to 40mm²/s (cSt) at working temperature. The working viscosity limits stay between minimum 10mm²/s (cSt) and maximum 400mm²/s (cSt). In situations, when the viscosities stay between 400mm²/s (cSt) and 1500mm²/s (cSt), the system can be turned on, but cannot be loaded. It is possible to use other oils with the same characteristics, but only after consulting and getting authorization from ABER. The designation 32, 46, 68, etc. denotes the viscosity at 40°C of the oil. When choosing the oil it is necessary to be aware of the low viscosity with the increase of the temperature. Therefore, we recommend that when you want to work above that temperature, you should choose an oil with more viscosity (thicker) in order to compensate the reduction of viscosity when the temperature increases. The maximum temperature allowed in the circuit is 75°C. We advise you to use an oil cooler when you verify that the system's temperature is about or higher than these values. The oil must be replaced after 1000 working hours or at least once a year, change filters elements as well.

Drain line

BI pumps range is of fixed flow and do not need to use an exterior drain line because they are drained from the inside. If they are to be applied in an engine PTO, it is mandatory to use a by-pass valve and it is recommendable the use of a drain line directly from the by-pass valve to the oil tank.

Filtration

The filtration is extremely important and may influence or even determine the life of the equipment. ABER recommends the use of a return filter and an air filter with an absolute filtration degree of 10µm, as according to the ISO 4406 class 18/13. The first filter to be applied into the system must be replaced as soon as it reaches the 50 working hours; after the first replacement, it must be replaced along with the oil or when pressures out of the common are verified in the return.

ATTENTION

Be sure that the whole system is perfectly cleaned before filling it with oil. Never mix water or other liquids, different oil qualities, viscosities or brands with the oil in the system. If any oil leaks out from below the nameplate of the pump, stop the system immediately to determine the cause of the leak and correct the problem source. Make shore that there was no gearbox contamination.

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BENT AXIS PISTON PUMPS RECOMMENDATIONS BEFORE START-UP

Faults; cause and remedies

Faults	Cause	Remedies
No oil flow	<ol style="list-style-type: none"> 1. Empty tank 2. Closed valve in inlet hose 3. Air in inlet hose 4. Wrong sense of rotation 5. Reversed hoses 6. No input power 7. Pump damaged 	<ol style="list-style-type: none"> 1. Fill tank with recommended fluid 2. Open valve 3. Put tank above the pump level 4. Change rotation sense 5. Reverse hoses 6. Replace power source or other damaged equipment 7. Replace pump
Equipment works with irregular movements	<ol style="list-style-type: none"> 1. Air in housing 2. Air leakage in inlet hose 3. Low oil level 4. Pump damaged 	<ol style="list-style-type: none"> 1. Fill housing with recommended fluid 2. Repair air leakage 3. Fill tank with recommended fluid 4. Replace pump
Pump is noisy	<ol style="list-style-type: none"> 1. Small diameter hose 2. Restriction in inlet hose 3. Very thick oil 4. Air in inlet hose 5. Pump damaged 	<ol style="list-style-type: none"> 1. Replace inlet hose for other with a larger diameter 2. Remove restrictions 3. Replace for an recommended fluid 4. Put tank above the pump level, check air pressure in the tank 5. Replace pump
Oil is too hot	<ol style="list-style-type: none"> 1. Low oil level 2. Small tank 3. Dirty oil 4. Relief valve improperly set 5. Relief valve stuck in open position 6. Very thick oil 7. Too much flow 	<ol style="list-style-type: none"> 1. Fill tank with recommended fluid 2. Replace for a bigger tank 3. Replace oil and filter 4. Adjust for equipment specifications or replace if necessary 5. Clean and re-set for equipment specifications 6. Replace for an recommended fluid 7. Reduce speed or replace for a smaller displacement pump
Equipment works very slow compared with the usual	<ol style="list-style-type: none"> 1. Relief valve improperly set 2. Relief valve stuck in open position 3. Pump damaged 	<ol style="list-style-type: none"> 1. Adjust for equipment specifications or replace if necessary 2. Clean and re-set for equipment specifications 3. Replace pump
Oil leakage	<ol style="list-style-type: none"> 1. From inlet/outlet lines 2. From below the nameplate 3. From body sections 	<ol style="list-style-type: none"> 1. Tighten fittings and hoses, or replace if necessary 2. Stop the system immediately to determine the cause of the leak and correct the problem source 3. Tighten bolts for specified torque, or replace damaged o'ring or body



When the pump is working, never touch or pull hoses or intermediate shaft when applied. When intermediate shaft is applied take into account that parts can be ejected.

The application of the pumps must follow all the instructions hereby mentioned in order to assure the safety of all personal working with the equipment including its surroundings, assure a long life to the product and preserve the warranty of the brand. All applications that do not follow the hereby instruction are solely the users responsibility. If there should happen any malfunctioning, it is strictly forbidden the disassembly of the product except if it is being made by a qualified technician of the brand or if there is a special authorization to do that. If this specification should not be followed, all warranties might be lost.

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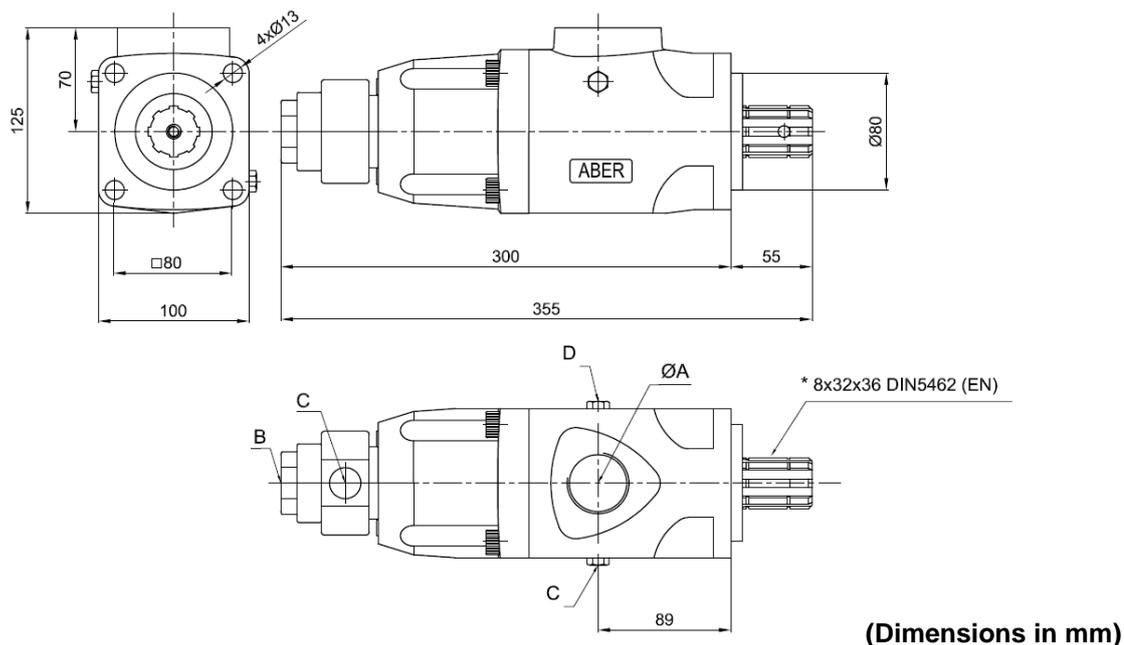
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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_EN

Main Dimensions



Main Data

Pumps BHD_EN	20+20		25+25		30+30	
	B	C	B	C	B	C
Displacement (cm ³ /rot.)	20	20	25	25	30	30
Output at max. rotation (l/min)	40	40	45	45	45	45
Operating pressure (bar up to)	300		300		300	
Peak pressure (bar)	350		350		350	
Rotation min. (rpm)	200		200		200	
Rotation máx. (rpm)	2000		1800		1500	
Weight (kg)	13		14		14	
Sense of Rotation	Bi-directional					
A - Oil inlet (BSP)	1"1/4		1"1/4		1"1/4	
B - Oil outlet (BSP)	3/4"		3/4"		3/4"	
C - Oil outlet (BSP)	3/4"		3/4"		3/4"	
D	Oil drain plug					

How to order:

Example: Pump 30cm³+30cm³, operating pressure up to 300 bar, peak pressure 350 bar; ref. BHD with DIN 5462 (EN) → BHD30+30EN

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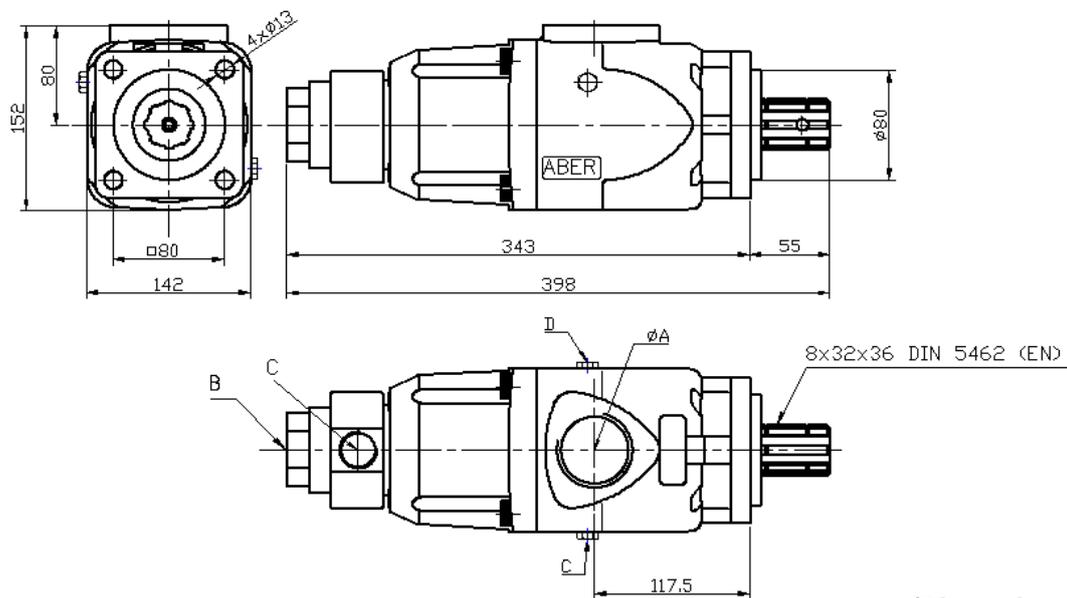
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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_EN

Main Dimensions



(Dimensions in mm)

Main Data

Pumps BHD_EN	40+40		45+45		50+50		53+53		60+30		65+22		72+38		80+21		80+27		83+42	
	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C
Displacement (cm ³ /rot.)	40	40	45	45	50	50	53	53	60	30	65	22	72	38	80	21	80	27	83	42
Output at max. rotation (l/min)	60	60	72	72	60	60	66	66	90	45	104	35	86	46	100	26	100	34	83	42
Operating pressure (bar up to)	300		400		250		300		300		400		250		300		300		250	
Peak pressure (bar)	350		450		300		350		350		450		300		350		350		300	
Rotation min. (rpm)	200		200		200		200		200		200		200		200		200		200	
Rotation máx. (rpm)	1500		1600		1200		1250		1500		1600		1200		1250		1250		1000	
Weight (kg)	23		24		23		24		23		24		23		24		24		23	
Sense of Rotation	Bi-directional																			
A - Oil inlet (BSP)	2"		2"		2"		2"		2"		2"		2"		2"		2"		2"	
B - Oil outlet (BSP)	3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"	
C - Oil outlet (BSP)	3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"	
D	Oil drain plug																			

How to order:

Example: Pump 40cm³+40cm³, operating pressure up to 300 bar, peak pressure 350 bar; ref. BHD with DIN 5462 (EN) → BHD40+40EN

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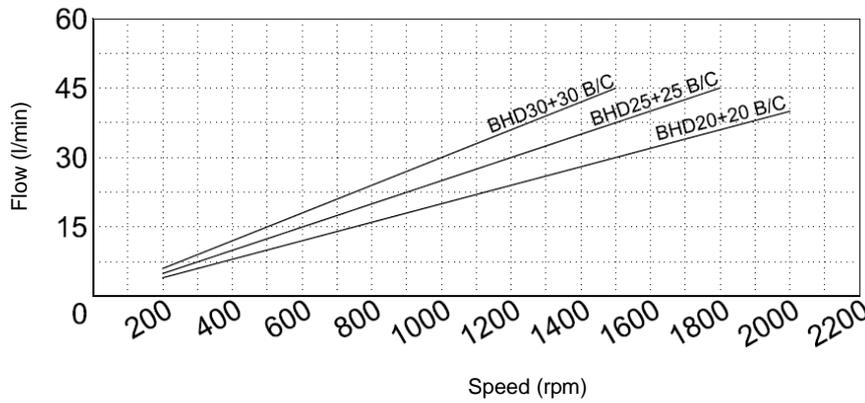
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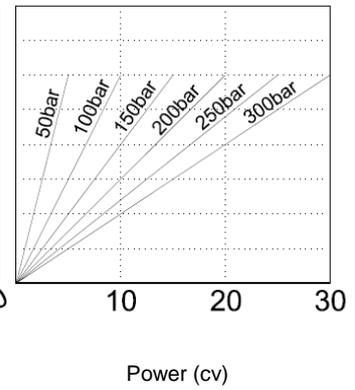
OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_EN

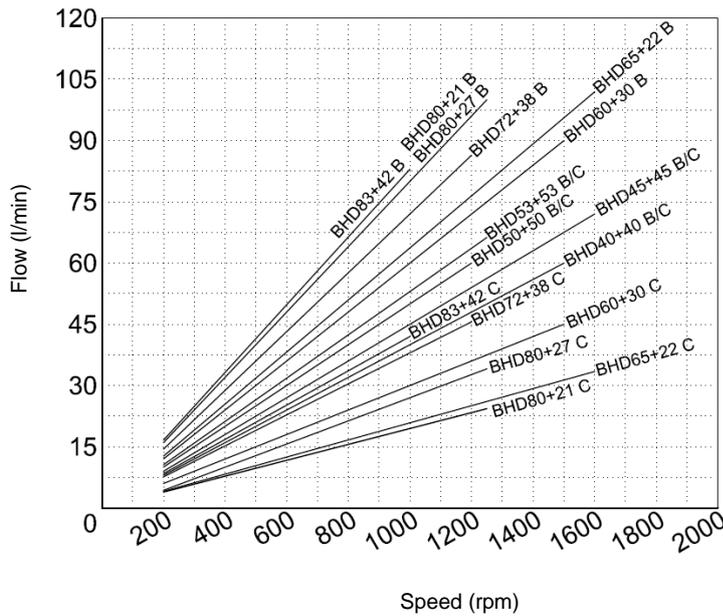
**Diagram
Flow - Speed**



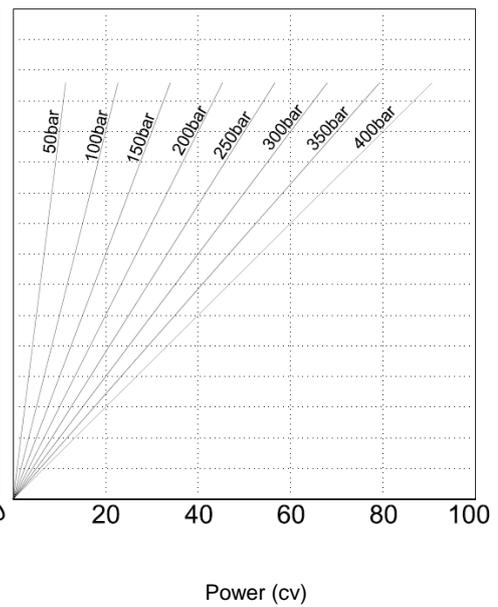
**Diagram
Input Power - Flow - Pressure**



**Diagram
Flow - Speed**



**Diagram
Input Power - Flow - Pressure**



CTI BHD_EN 1306- 11

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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_EN

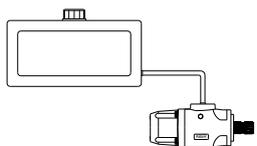
Hose dimensions

Inlet Hose	
Flow B+C (l/min)	Internal pipe diameter (inch)
30-40	1"1/4
50-60	1"1/2
70-90	1"3/4
100-120	2"
130-150	2"1/4

Outlet Hose					
Flow B or C (l/min)	Internal pipe diameter (inch)				
	30	1/2"	1/2"	1/2"	1/2"
40	5/8"	1/2"	1/2"	1/2"	1/2"
50	5/8"	5/8"	5/8"	1/2"	1/2"
60	3/4"	5/8"	5/8"	5/8"	5/8"
70	1"	3/4"	3/4"	5/8"	5/8"
80	1"	3/4"	3/4"	3/4"	3/4"
90	1"	1"	1"	3/4"	3/4"
100	1"	1"	1"	1"	3/4"
110	1"	1"	1"	1"	1"
	50-100	100-150	150-200	200-300	300-400
	P (bar)				

IMPORTANT NOTES:

- ✓ Other axis available, please consult "Axel options"
- ✓ Diameter of inlet pipes lower than indicated in our technical catalogues as well as a poor sealing can cause cavitation phenomenon to occur, thereby deteriorating the pump
- ✓ Keep up the deposit above pump level
- ✓ Used always return filters. We recommend filters with mesh equal to or lower than 25 µm
- ✓ The connection of inlet pipes in the pump, can be done by threading or flange and the sealing by orring
- ✓ Use a good quality mineral hydraulic-oil with viscosity at operating temperature between 20 and 46 cSt
- ✓ Fill the oil tank to 85% of its maximum capacity (the remainder 15% must not have oil)



Keep up the deposit above pump level

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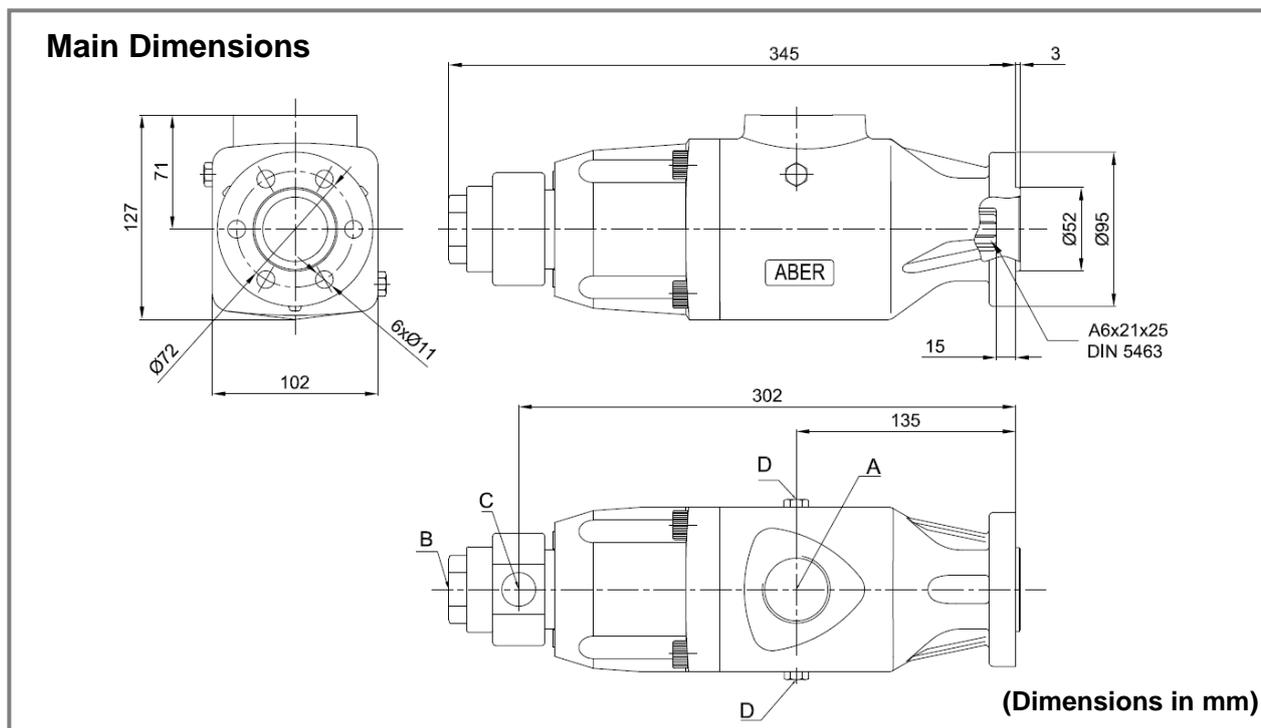
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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_UNI



Main Data						
Pumps BHD_UNI	20+20		25+25		30+30	
	B	C	B	C	B	C
Displacement (cm ³ /rot.)	20	20	25	25	30	30
Output at max. rotation (l/min)	40	40	45	45	45	45
Operating pressure (bar up to)	300		300		300	
Peak pressure (bar)	350		350		350	
Rotation min. (rpm)	200		200		200	
Rotation máx. (rpm)	2000		1800		1500	
Weight (kg)	13		14		14	
Sense of Rotation	Bi-directional					
A - Oil inlet (BSP)	1"1/4		1"1/4		1"1/4	
B - Oil outlet (BSP)	3/4"		3/4"		3/4"	
C - Oil outlet (BSP)	3/4"		3/4"		3/4"	
D	Oil drain plug					

How to order:

Example: Pump 30cm³+30cm³, operating pressure up to 300 bar, peak pressure 350 bar; ref. BHD with DIN 5463 (UNI) → BHD30+30UNI

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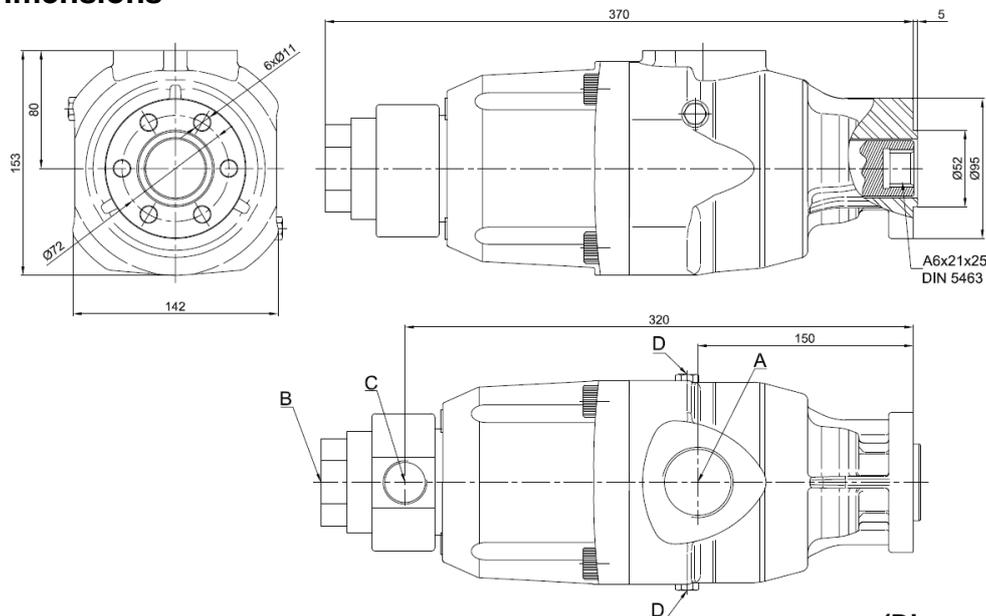
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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_UNI

Main Dimensions



(Dimensions in mm)

Main Data

Pumps BHD_UNI	40+40		45+45		50+50		53+53		60+30		65+22		72+38		80+21		80+27		83+42	
	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C
Displacement (cm ³ /rot.)	40	40	45	45	50	50	53	53	60	30	65	22	72	38	80	21	80	27	83	42
Output at max. rotation (l/min)	60	60	72	72	60	60	66	66	90	45	104	35	86	46	100	26	100	34	83	42
Operating pressure (bar up to)	300		400		250		300		300		400		250		300		300		250	
Peak pressure (bar)	350		450		300		350		350		450		300		350		350		300	
Rotation min. (rpm)	200		200		200		200		200		200		200		200		200		200	
Rotation máx. (rpm)	1500		1600		1200		1250		1500		1600		1200		1250		1250		1000	
Weight (kg)	23		24		23		24		23		24		23		24		24		23	
Sense of Rotation	Bi-directional																			
A - Oil inlet (BSP)	2"		2"		2"		2"		2"		2"		2"		2"		2"		2"	
B - Oil outlet (BSP)	3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"	
C - Oil outlet (BSP)	3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"	
D	Oil drain plug																			

How to order:

Example: Pump 40cm³+40cm³, operating pressure up to 300 bar, peak pressure 350 bar; ref. BHD with DIN 5463 (UNI) → BHD40+40UNI

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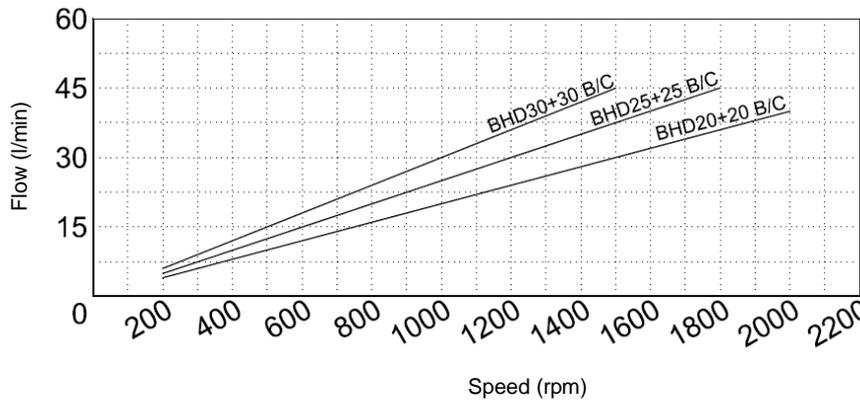
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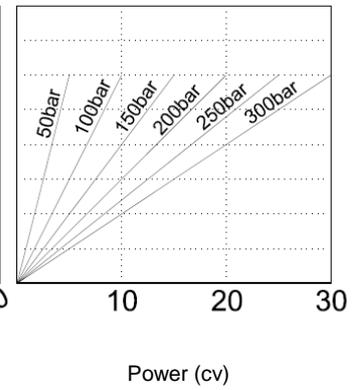
OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_UNI

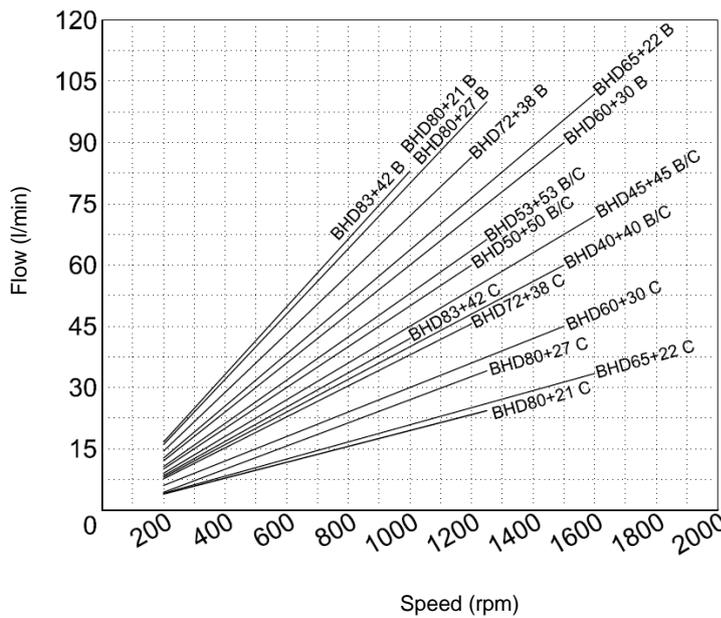
**Diagram
Flow - Speed**



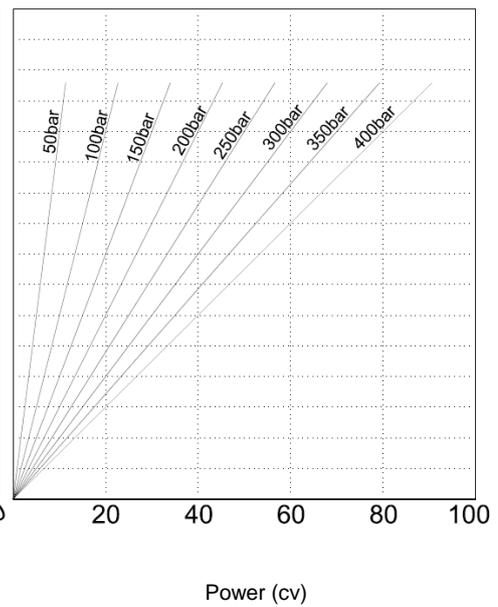
**Diagram
Input Power - Flow - Pressure**



**Diagram
Flow - Speed**



**Diagram
Input Power - Flow - Pressure**



CTI BHD_UNI 1310-0

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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_UNI

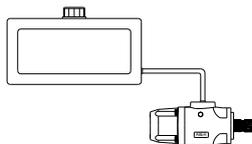
Hose dimensions

Inlet Hose	
Flow B+C (l/min)	Internal pipe diameter (inch)
30-40	1"1/4
50-60	1"1/2
70-90	1"3/4
100-120	2"
130-150	2"1/4

Outlet Hose					
Flow B or C (l/min)	Internal pipe diameter (inch)				
	30	1/2"	1/2"	1/2"	1/2"
40	5/8"	1/2"	1/2"	1/2"	1/2"
50	5/8"	5/8"	5/8"	1/2"	1/2"
60	3/4"	5/8"	5/8"	5/8"	5/8"
70	1"	3/4"	3/4"	5/8"	5/8"
80	1"	3/4"	3/4"	3/4"	3/4"
90	1"	1"	1"	3/4"	3/4"
100	1"	1"	1"	1"	3/4"
110	1"	1"	1"	1"	1"
	50-100	100-150	150-200	200-300	300-400
	P (bar)				

IMPORTANT NOTES:

- ✓ Other axis available, please consult "Axel options"
- ✓ Diameter of inlet pipes lower than indicated in our technical catalogues as well as a poor sealing can cause cavitation phenomenon to occur, thereby deteriorating the pump
- ✓ Keep up the deposit above pump level
- ✓ Used always return filters. We recommend filters with mesh equal to or lower than 25 µm
- ✓ The connection of inlet pipes in the pump, can be done by threading or flange and the sealing by orring
- ✓ Use a good quality mineral hydraulic-oil with viscosity at operating temperature between 20 and 46 cSt
- ✓ Fill the oil tank to 85% of its maximum capacity (the remainder 15% must not have oil)



Keep up the deposit above pump level

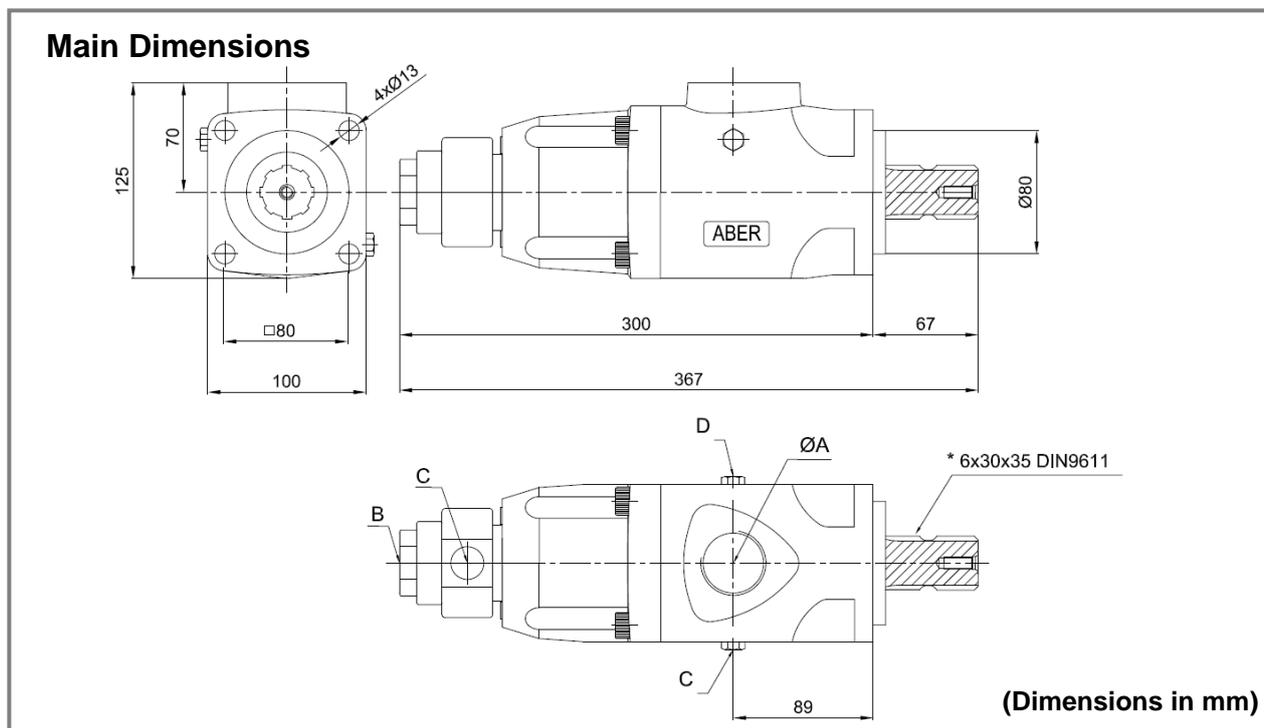
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Main Data						
Pumps BHD_DA	20+20		25+25		30+30	
	B	C	B	C	B	C
Displacement (cm ³ /rot.)	20	20	25	25	30	30
Output at max. rotation (l/min)	40	40	45	45	45	45
Operating pressure (bar up to)	300		300		300	
Peak pressure (bar)	350		350		350	
Rotation min. (rpm)	200		200		200	
Rotation máx. (rpm)	2000		1800		1500	
Weight (kg)	13		14		14	
Sense of Rotation	Bi-directional					
A - Oil inlet (BSP)	1"1/4		1"1/4		1"1/4	
B - Oil outlet (BSP)	3/4"		3/4"		3/4"	
C - Oil outlet (BSP)	3/4"		3/4"		3/4"	
D	Oil drain plug					

How to order:

Example: Pump 30cm³+30cm³, operating pressure up to 300 bar, peak pressure 350 bar; ref. BHD with DIN 9611 (DA) → BHD30+30DA

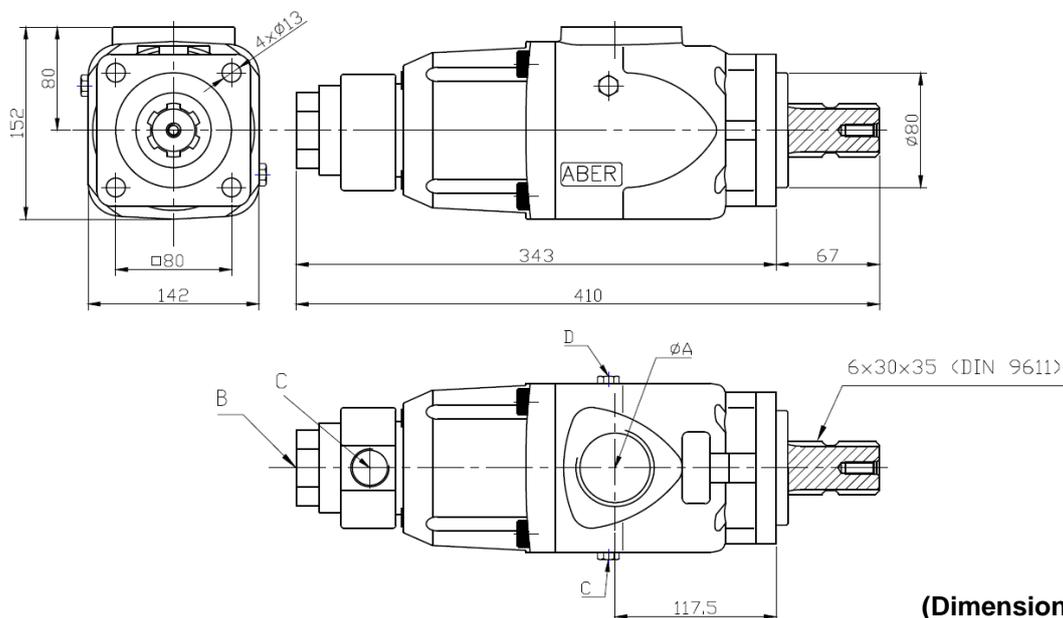
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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_DA

Main Dimensions



(Dimensions in mm)

Main Data

Pumps BHD_DA	40+40		45+45		50+50		53+53		60+30		65+22		72+38		80+21		80+27		83+42	
	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C
Displacement (cm ³ /rot.)	40	40	45	45	50	50	53	53	60	30	65	22	72	38	80	21	80	27	83	42
Output at max. rotation (l/min)	60	60	72	72	60	60	66	66	90	45	104	35	86	46	100	26	100	34	83	42
Operating pressure (bar up to)	300		400		250		300		300		400		250		300		300		250	
Peak pressure (bar)	350		450		300		350		350		450		300		350		350		300	
Rotation min. (rpm)	200		200		200		200		200		200		200		200		200		200	
Rotation máx. (rpm)	1500		1600		1200		1250		1500		1600		1200		1250		1250		1000	
Weight (kg)	23		24		23		24		23		24		23		24		24		23	
Sense of Rotation	Bi-directional																			
A - Oil inlet (BSP)	2"		2"		2"		2"		2"		2"		2"		2"		2"		2"	
B - Oil outlet (BSP)	3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"	
C - Oil outlet (BSP)	3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"	
D	Oil drain plug																			

How to order:

Example: Pump 40cm³+40cm³, operating pressure up to 300 bar, peak pressure 350 bar; ref. BHD with DIN 9611 (DA) → BHD40+40DA

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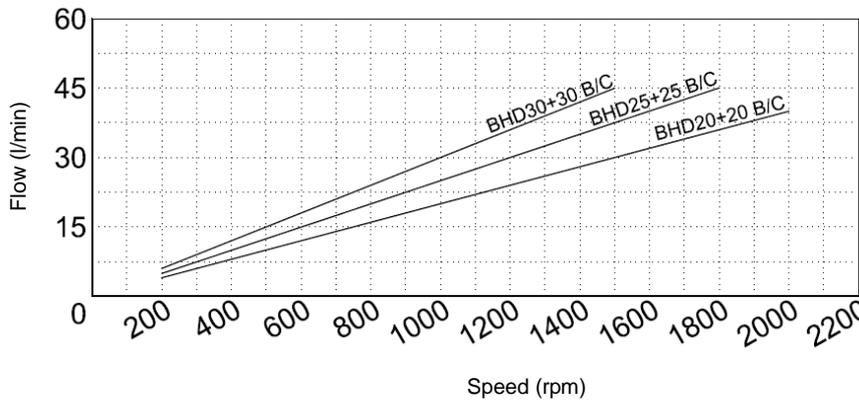
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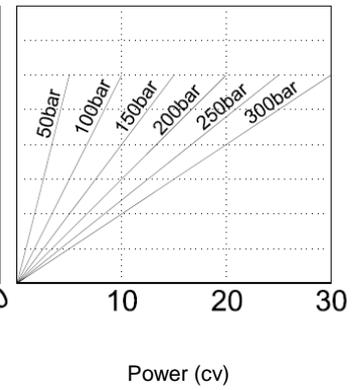
OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_DA

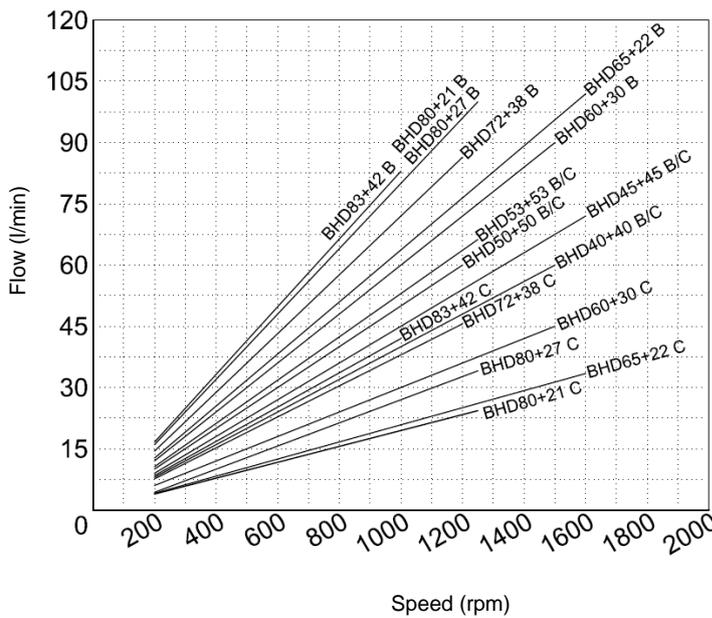
**Diagram
Flow - Speed**



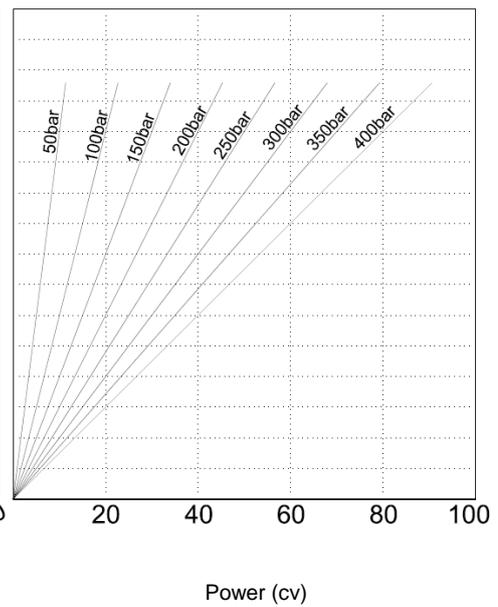
**Diagram
Input Power - Flow – Pressure**



**Diagram
Flow - Speed**



**Diagram
Input Power - Flow – Pressure**



CTI BHD_EN 1306- 11

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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_DA

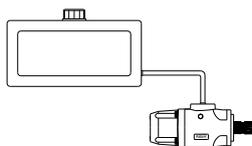
Hose dimensions

Inlet Hose	
Flow B+C (l/min)	Internal pipe diameter (inch)
30-40	1"1/4
50-60	1"1/2
70-90	1"3/4
100-120	2"
130-150	2"1/4

Outlet Hose					
Flow B or C (l/min)	Internal pipe diameter (inch)				
	30	1/2"	1/2"	1/2"	1/2"
40	5/8"	1/2"	1/2"	1/2"	1/2"
50	5/8"	5/8"	5/8"	1/2"	1/2"
60	3/4"	5/8"	5/8"	5/8"	5/8"
70	1"	3/4"	3/4"	5/8"	5/8"
80	1"	3/4"	3/4"	3/4"	3/4"
90	1"	1"	1"	3/4"	3/4"
100	1"	1"	1"	1"	3/4"
110	1"	1"	1"	1"	1"
	50-100	100-150	150-200	200-300	300-400
	P (bar)				

IMPORTANT NOTES:

- ✓ Other axis available, please consult "Axel options"
- ✓ Diameter of inlet pipes lower than indicated in our technical catalogues as well as a poor sealing can cause cavitation phenomenon to occur, thereby deteriorating the pump
- ✓ Keep up the deposit above pump level
- ✓ Used always return filters. We recommend filters with mesh equal to or lower than 25 µm
- ✓ The connection of inlet pipes in the pump, can be done by threading or flange and the sealing by orring
- ✓ Use a good quality mineral hydraulic-oil with viscosity at operating temperature between 20 and 46 cSt
- ✓ Fill the oil tank to 85% of its maximum capacity (the remainder 15% must not have oil)



Keep up the deposit above pump level

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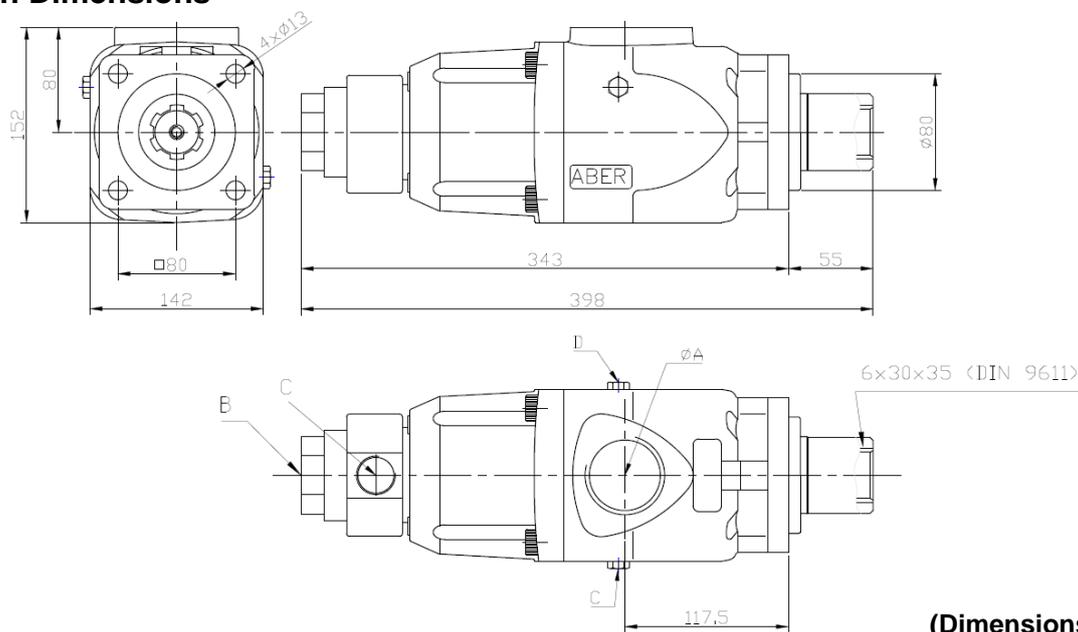
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OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_DI

Main Dimensions



(Dimensions in mm)

Main Data

Pumps BHD_DI	40+40		45+45		50+50		53+53		60+30		65+22		72+38		80+21		80+27		83+42	
	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C	B	C
Displacement (cm ³ /rot.)	40	40	45	45	50	50	53	53	60	30	65	22	72	38	80	21	80	27	83	42
Output at max. rotation (l/min)	60	60	72	72	60	60	66	66	90	45	104	35	86	46	100	26	100	34	83	42
Operating pressure (bar up to)	300		400		250		300		300		400		250		300		300		250	
Peak pressure (bar)	350		450		300		350		350		450		300		350		350		300	
Rotation min. (rpm)	200		200		200		200		200		200		200		200		200		200	
Rotation máx. (rpm)	1500		1600		1200		1250		1500		1600		1200		1250		1250		1000	
Weight (kg)	23		24		23		24		23		24		23		24		24		23	
Sense of Rotation	Bi-directional																			
A - Oil inlet (BSP)	2"		2"		2"		2"		2"		2"		2"		2"		2"		2"	
B - Oil outlet (BSP)	3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"	
C - Oil outlet (BSP)	3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"		3/4"	
D	Oil drain plug																			

How to order:

Example: Pump 40cm³+40cm³, operating pressure up to 300 bar, peak pressure 350 bar; ref. BHD with DIN 9611 (DI) → BHD40+40DI

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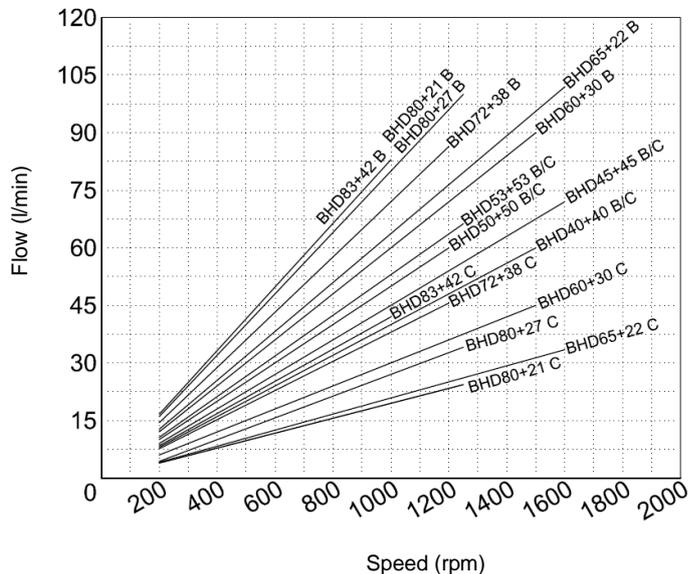
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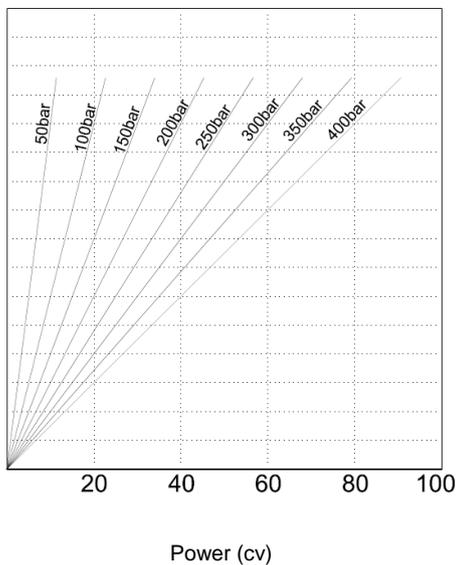
OIL-HYDRAULIC PUMP AXIAL PISTONS

Ref. BHD_DI

**Diagram
Flow - Speed**



**Diagram
Input Power - Flow - Pressure**



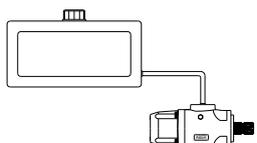
Hose dimensions

Inlet Hose	
Flow B+C (l/min)	Internal pipe diameter (inch)
30-40	1"1/4
50-60	1"1/2
70-90	1"3/4
100-120	2"
130-150	2"1/4

Outlet Hose					
Flow B or C (l/min)	Internal pipe diameter (inch)				
	30	1/2"	1/2"	1/2"	1/2"
40	5/8"	1/2"	1/2"	1/2"	1/2"
50	5/8"	5/8"	5/8"	1/2"	1/2"
60	3/4"	5/8"	5/8"	5/8"	5/8"
70	1"	3/4"	3/4"	5/8"	5/8"
80	1"	3/4"	3/4"	3/4"	3/4"
90	1"	1"	1"	3/4"	3/4"
100	1"	1"	1"	1"	3/4"
110	1"	1"	1"	1"	1"
	50-100	100-150	150-200	200-300	300-400
	P (bar)				

IMPORTANT NOTES:

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